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### Stock list of May 2026

#### Machines for the wire industry

##### 3D CNC wire bending machines

Qty	Manufacturer	Model	Year of Constr	Working range
1	WAFIOS	BM 30	2017	wire diameter: 1,5 – 6,0 mm
1	BLM-GROUP	E-FLEX	2017	wire diameter: 2,0 – 10,0 mm

##### Chamfering and endworking machine

Qty	Manufacturer	Model	Year of Constr	Working range
1	WAFIOS	AF 750	2003	rod diameter: 5,0 – 30,0 mm rod length: up to 1.000 mm

##### CNC-controlled welding system

Qty	Manufacturer	Model	Year of Constr	Working range
1	SCHLATTER	Posiweld Type Libra	2007	X-axis: 2.000 mm Y-axis: 1.200 mm Z-axis: 190 mm Welding power: 20 kA.

##### Crimping machines

Qty	Manufacturer	Model	Year of Constr	Working range	Output
1	DRAWEBA	UDDK 7	1984	wire diameter: 1,5 – 7,0 mm	24 mtr/min

##### Hobbing presses

Qty	Manufacturer	Model	Year of Constr	Capacity
1	SACK & KIESSELBACH	EP 630	1965	630 to.
1	SACK & KIESSELBACH	EP 630	1985	630 to.
1	SACK & KIESSELBACH	EP 1250	1972	1.250 to.

### Nail machines

Qty	Manufacturer	Model	Year of Constr	Working range	Output
1	WAFIOS	N 90	1991	wire diameter: 2,4 – 3,8 mm length: 50 – 90 mm	820 pcs/min
1	WAFIOS	DS 80	1978	wire diameter: 2,0 – 3,4 mm length: 15-80 mm	300/600 pcs

### Pointing machines

Qty	Manufacturer	Model	Year of Constr	Working range
1	KROLLMANN	DWU 4AV	1975	wire diameter: 20,0 – 8,0 mm
1	REFFLINGHAUS	DAW 3	1974	wire diameter: 16,0 – 5,0 mm

### Ring winding machine

Qty	Manufacturer	Model	Year of Constr	Working range
1	WAFIOS	WDR 2	1980	wire diameter: 1,8 – 5,0 mm ring diameter: 100 – 600 mm

### Straightening and hot parting machine

Qty	Manufacturer	Model	Year of Constr	Working range
1	BÜNDGENS	UDR	1987	wire diameter: 0,1 – 1,3 mm

### Straightening and cutting machines

Qty	Manufacturer	Model	Year of Constr.	Working range
1	WAFIOS	R 31EBS	1996	wire diameter: 1,5 – 7,0 mm cutting length: max. 3.000 mm with endworking unit
1	WAFIOS	R 31	1993	wire diameter: 1,5 – 7,0 mm cutting length: max. 3.000 mm
1	WAFIOS	RBK 51	2001	wire diameter: 6,0 – 12,0 mm cutting length: max. 9.000 mm

### Vibratory Feeder

Qty	Manufacturer	Model	Year of Constr	Capacity	Bearing capacity
1	SKAKO/ BILWINCO	FV 700	1980	700 liter	500 kg
1	SKAKO/ BILWINCO with transfer vibrator and magnetic conveyor belt	FV 1000	1980	1.000 liter	700 kg

**Wire pay-off**

Qty	Manufacturer	Model	Year of Constr	Capacity
1	WEBER	DH 1000	2022	bearing capacity: max. 1.000 kg

**Wire pay-offs (motorized)**

Qty	Manufacturer	Model	Year of Constr	Capacity
1	Macsoft	DH 2000	2001	bearing capacity: max. 2.000 kg
1	WAFIOS	AHL 41	2009	bearing capacity: max. 1.500 kg
1	WAFIOS	AHL 41	1997	bearing capacity: max. 1.500 kg
1	WAFIOS	AHL 41	2000	bearing capacity: max. 1.500 kg
1	WAFIOS	AHL 41	2002	bearing capacity: max. 1.500 kg
1	WAFIOS	AHP 2	2010	bearing capacity: max. 1.500 kg